



Bergamid™ X2 B70 U NC

Polyamide 6

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East	• Asia Pacific	• Europe
Additive	• Flame Retardant • Halogen		
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ² (73°F (23°C))	1.27 g/cm ³	1.27 g/cm ³	DIN 53479
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus			ISO 527-2/1
73°F (23°C), 0.157 in (4.00 mm)	551000 psi	3800 MPa	
Tensile Stress			ISO 527-2/50
Yield, 73°F (23°C), 0.157 in (4.00 mm)	11200 psi	77.0 MPa	
Tensile Strain			ISO 527-2/50
Yield, 73°F (23°C), 0.157 in (4.00 mm)	3.2 %	3.2 %	
Flexural Modulus (73°F (23°C))	421000 psi	2900 MPa	ISO 178
Flexural Stress (73°F (23°C))	14200 psi	98.0 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	1.7 ft·lb/in ²	3.6 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength			ISO 179
73°F (23°C)	No Break	No Break	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Melting Temperature (DSC)	433 °F	223 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	> 1.0E+13 ohms	> 1.0E+13 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·cm	> 1.0E+13 ohms·cm	IEC 60093
Comparative Tracking Index	275 V	275 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.016 in (0.40 mm)	V-2	V-2	
0.031 in (0.8 mm), ALL	V-2	V-2	
0.06 in (1.6 mm)	V-2	V-2	
Glow Wire Flammability Index			IEC 60695-2-12
0.031 in (0.8 mm)	1760 °F	960 °C	
0.06 in (1.6 mm)	1760 °F	960 °C	
0.12 in (3.0 mm)	1760 °F	960 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.016 in (0.40 mm)	> 1520 °F	> 825 °C	
0.031 in (0.8 mm)	1520 °F	825 °C	
0.06 in (1.6 mm)	1520 °F	825 °C	

Copyright © 2016 PolyOne Corporation. PolyOne makes no representations, guarantees, or warranties of any kind with respect to the Information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the Information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the Information. PolyOne makes no warranties or guarantees respecting suitability of either PolyOne's products or the Information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the Information and/or use or handling of any product. POLYONE MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the Information or products reflected by the Information. This data sheet shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80.0 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Processing (Melt) Temp	446 to 500 °F	230 to 260 °C
Mold Temperature	140 to 176 °F	60.0 to 80.0 °C

Notes

¹ Typical values are not to be construed as specifications.

² ±0.03 g/cm³

CONTACT INFORMATION

Americas

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions. SM

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35